



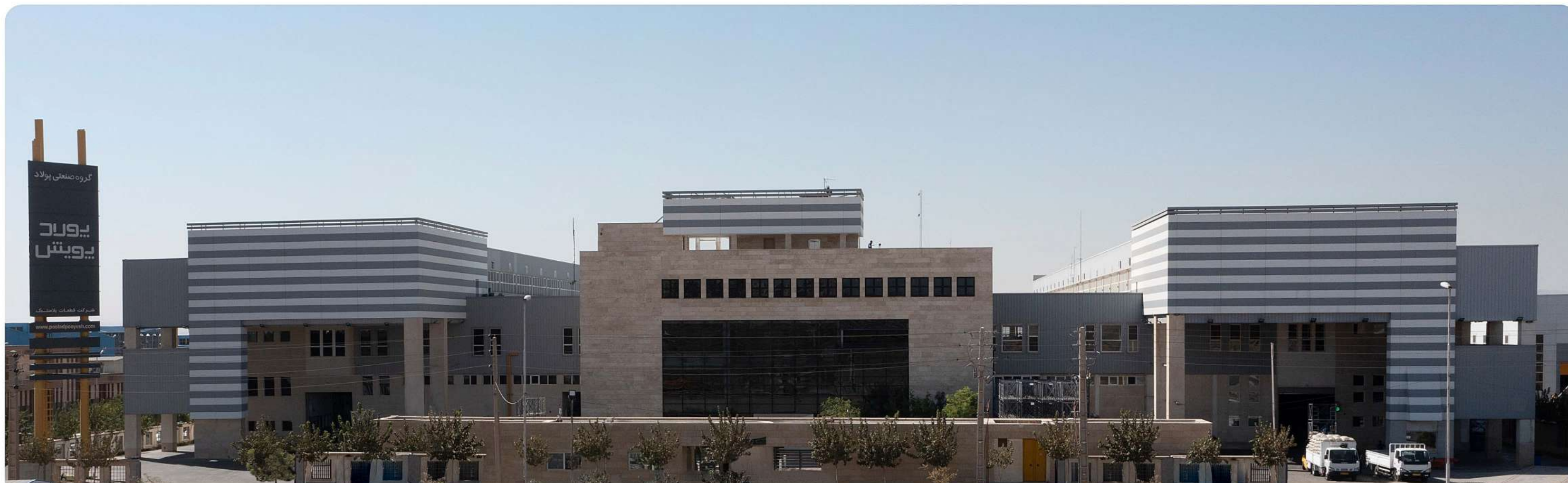
**pooladpooyesh**  
Plastic Parts Manufacturing Company

#### Poolad Industrial Group

Poolad Industrial Group was established in the year 1980, and today with over 42 years of experience in the plastic industry, this family-owned business employs over 500 personnel in four independent subsidiaries on a total land mass of over 71,000 square meters.

- **Poolad Machinery:** Manufacturer and distributor of high quality injection molding machines
- **Poolad Pooyesh:** Manufacturer of PET bottle preforms and matching caps and seals
- **Poolad Pooya:** Manufacturer of thin-wall packaging containers with IML technology
- **Poolad Sanat:** Manufacturer of heavy industrial plastic products and outdoor furniture.





Poolad Pooyesh, a subsidiary of Poolad Industrial Group, was established in 2001 targeting the plastic packaging segment of the food and beverage industry. At Poolad Pooyesh we have used our 42 years of knowledge and experience in injection moulding technology to provide packaging solutions to a wide range of industries including food and beverage, cosmetic and beauty, health and hygiene, pharmaceutical and more.

With the ongoing development of the new series of our factories since the past decade, located in Parand Industrial City in Tehran, our production capacity and product variety have expanded rapidly, making us the country's leading manufacturer of plastic packaging products.

Since the beginning, our goals have been to manufacture products with global quality standards at competitive prices, and also to provide fast and reliable services to our customers. This commitment to quality has led us to cooperate with the biggest and most reputable companies in Iran, as well as to export our products to the countries in the region and beyond.





## Understanding Client's Needs



## Product Design & Analysis



## Mould Design & Engineering



## After Sales Services



### 1. Understanding Client's Needs

- Conducting multiple meetings with clients to identify needs and requirements
- Visiting customer factories to understand production line restrictions and to identify possible challenges that may lie ahead
- Providing unique packaging solutions designed and developed exclusively for the client
- Providing innovative solutions to reduce client's packaging costs by optimizing the weight and performance of the products



### 2. Product Design & Analysis

- Conducting research on suitable raw materials and identification of special additives to meet the required functional properties
- Using advanced engineering softwares and hardwares to design and analyze new products
- Creating and testing prototypes to assess performance and functional properties
- Adhering to the global principles of product engineering and aesthetic design



### 3. Mould Design & Engineering

- In-house mold design department, consisting of experienced engineers and technicians
- Utilizing the most advanced and high-precision tools during the mold manufacturing stage
- Internal design and manufacture of pilot molds in order to perform functional tests
- Close and long-term collaboration with reputable mold manufacturers in Europe and East Asia



### 4. After Sales Services

- Providing client consultation to optimize packaging according to the final product specifications
- Helping customers to achieve smooth integration between their production line and the provided packaging solution
- Quick despatching of expert technicians to client's production site to assess and resolve technical problems
- Dedicated customer care department for immediate response to customers needs



## Our Products

### PET Bottle Preforms

Production of PET bottle preforms in a wide variety of weights and neck finishes, suitable for numerous industries such as beverage, food, cosmetics, health and hygiene, pharmaceuticals, and more.



### Thin-wall Packaging Containers

Production of various types of thin-wall packaging containers with IML capabilities in different shapes, sizes and volumes used in a wide range of industries such as dairy, food, ice cream, chocolate, nuts, dates, as well as the food delivery and restaurant industry.



### Bottle Caps and Seals

Production of various bottle caps, seals, and handles made from polyethylene and polypropylene raw material for use in various different industries.



### PET Bottle Preforms

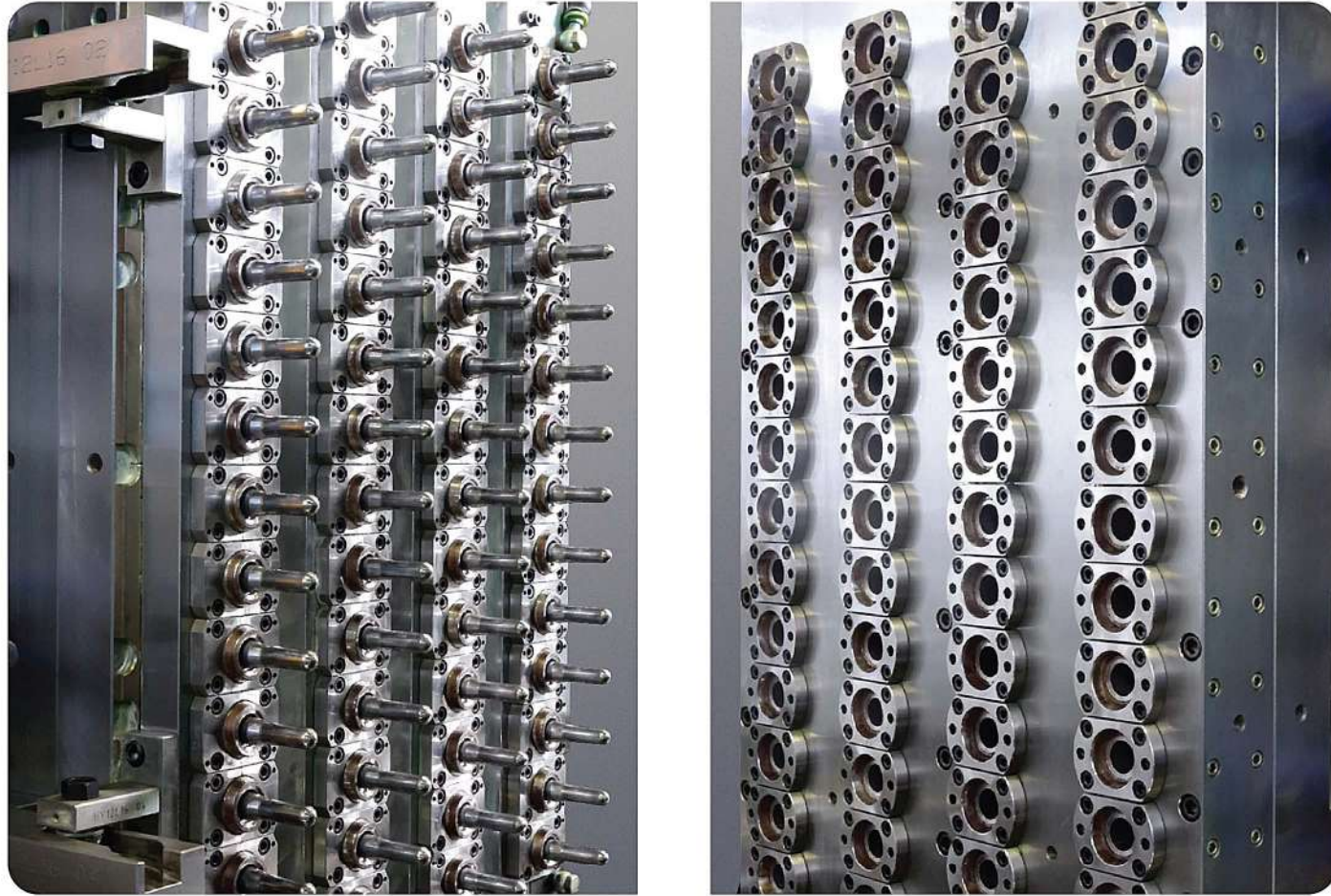
Production of PET preforms began with the establishment of Poolad Pooyesh in 2002. Today, with the installation of 35 production lines, specially designed for the production of PET preforms, along with a vast variety of preform molds, we have come to be the largest and the most divers producer of this product in the country, and we continue to further diversify our range of products every year.

The technical detail and precision used in the design of our preforms, along with making use of top grade raw material, and adoption of advanced production equipment, combined with our 42 years of experience in the plastics industry, have enabled us to achieve significant competitive advantages when it comes to using less material and maintaining higher bottle performances; thus making our products more economical and environmental friendly.









- Six hours of continuous material dehumidification at a temperature of 160° and a dew point of -40° Celsius
- Advanced volumetric dosing units to ensure a precise and homogeneous mixture of colours and additives with raw material
- Automated packaging and conveying systems with minimal operator intervention
- Adherence to advanced storage and material handling principles at the warehouses



- Injection moulding machines with special features suitable for processing PET material
- High-precision preform moulds with superior dimensional accuracy
- Desiccant drying and material feeding systems from renowned manufacturers in Western Europe
- Fully enclosed and isolated molding area with dry and moisture-free filtered air





## PET Preform Consumer Industries



Juice & Beverage



Mineral Water



Cosmetic & Beauty



Edible Oil



Dairy Products



Food Industry



Pharmaceuticals



Chemical Products

### Providing Innovative and Cost Effective Packaging Solutions:

In today's world, packaging accounts for a significant share of the total cost of the final product; and as a result, manufacturers across different industries seek innovative solutions to reduce their packaging costs.

Our 42 years of engineering experience in the plastic industry coupled with 20 years of production experience in the packaging field, have enabled us to help our clients achieve significantly lower packaging costs while maintaining the original quality of the final products.

### Light Weighting and Maintaining the Strength and Quality of Packaging Through:

- Adhering to the basic principles of preform design in accordance with geometric details of the final bottle
- Using top grade raw material in accordance with the requirements of the final product
- Using high precision injection molds to ensure constant and uniform output
- Controlling the moisture content of PET raw material by using advanced material drying equipments
- Providing consultation for selecting the suitable preform in order to achieve optimal packaging



Products: PET Preforms

24mm Neck Preforms

Neck Standard: 24mm SP415  
Product Range: 20 to 30 gr  
Popular Markets: Cosmetic & Beauty



28mm Neck Preforms

Neck Standard: PC01810  
Product Range: 13.3 to 52 gr  
Popular Markets: CSD, Beverages



28mm Detergent Neck

Neck Standard: 28mm SP400  
Product Range: 32.5 gr  
Popular Markets: Hygienic & Detergents



28mm Alaska Neck

Neck Standard: 28mm Alaska  
Product Range: 23 to 35 gr  
Popular Markets: Edible Oils



29mm Neck Preforms

Neck Standard: 29/25  
Product Range: 11.5 to 25 gr  
Popular Markets: Mineral Water



30mm Neck Preforms

Neck Standard: 30/25  
Product Range: 15 to 30 gr  
Popular Markets: Mineral Water



37mm Neck Preforms

Neck Standard: 37mm SP400  
Product Range: 32 to 37 gr  
Popular Markets: Sauce, Honey



38mm Neck Preforms

Neck Standard: 38mm 3-Start  
Product Range: 14.7 to 34 gr  
Popular Markets: Dairy, Juice



45mm Neck Preforms

Neck Standard: 45mm 3-Start  
Product Range: 59 to 104 gr  
Popular Markets: 2 to 5 litre bottles



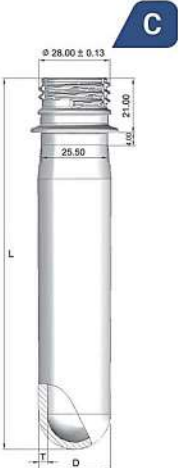
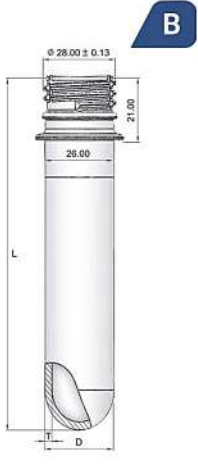
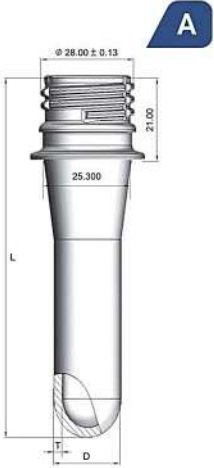
89mm Neck Preforms

Neck Standard: 89mm SP400  
Product Range: 60 gr  
Popular Markets: Jars



28 mm Neck Preforms

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
13.25gr	PC01810	74.40 mm	19.00 mm	A
14.75gr	PC01810	80.00 mm	19.80 mm	A
17.00gr	PC01810	90.00 mm	19.50 mm	A
19.00gr	PC01810	86.00 mm	22.20 mm	A
21.00gr	PC01810	92.00 mm	20.40 mm	A
22.00gr	PC01810	95.00 mm	22.20 mm	A
23.00gr	PC01810	95.00 mm	22.20 mm	A
26.50gr	PC01810	115.00 mm	24.00 mm	A
27.50gr	PC01810	116.00 mm	24.85 mm	B
31.50gr	PC01810	130.00 mm	24.22 mm	B
33.00gr	PC01810	130.00 mm	24.22 mm	B
34.00gr	PC01810	130.00 mm	25.30 mm	B
36.00gr	PC01810	130.00 mm	25.30 mm	B
37.00gr	PC01810	150.00 mm	25.00 mm	B
37.00gr	PC01810	129.00 mm	25.60 mm	C
40.00gr	PC01810	150.00 mm	25.00 mm	B
41.00gr	PC01810	128.00 mm	25.73 mm	B
41.00gr	PC01810	138.00 mm	26.51 mm	C
42.00gr	PC01810	138.00 mm	26.51 mm	C
44.00gr	PC01810	140.00 mm	27.22 mm	C
45.00gr	PC01810	144.00 mm	27.18 mm	C
52.00gr	PC01810	148.00 mm	26.98 mm	C



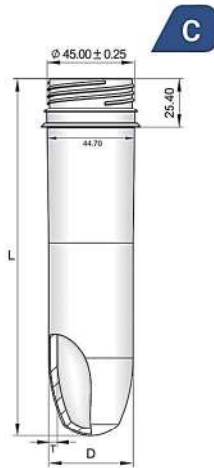
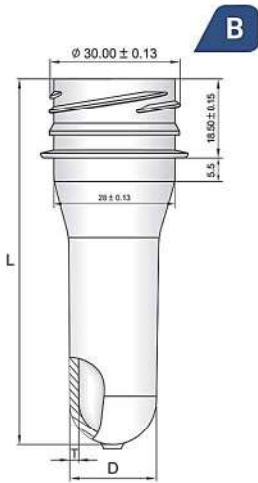
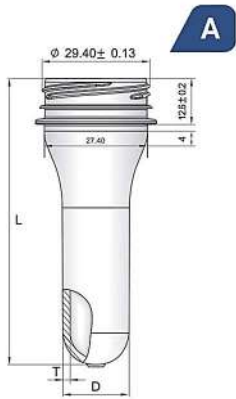


### 29 & 30 mm Neck Preforms

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
11.50gr	29/25 Short	75.00 mm	18.02 mm	A
25.00gr	29/25 Short	113.00 mm	23.39 mm	A
15.00gr	30/25 High	85.00 mm	19.91 mm	B
30.00gr	30/25 High	125.00 mm	26.00 mm	B

### 45 mm Neck Preforms

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
59.00gr	45 mm 3-start	135.00 mm	42.00 mm	C
63.00gr	45 mm 3-start	135.00 mm	42.00 mm	C
64.00gr	45 mm 3-start	137.00 mm	42.02 mm	C
70.00gr	45 mm 3-start	150.00 mm	42.02 mm	C
74.00gr	45 mm 3-start	153.00 mm	43.50 mm	C
79.00gr	45 mm 3-start	167.40 mm	42.14 mm	C
84.00gr	45 mm 3-start	163.00 mm	44.50 mm	C
88.00gr	45 mm 3-start	167.00 mm	43.50 mm	C
93.00gr	45 mm 3-start	170.00 mm	43.41 mm	C
104.00gr	45 mm 3-start	185.00 mm	44.79 mm	C

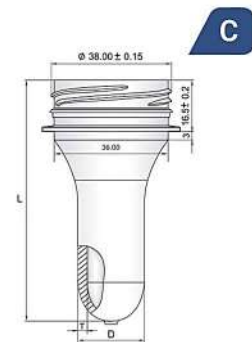
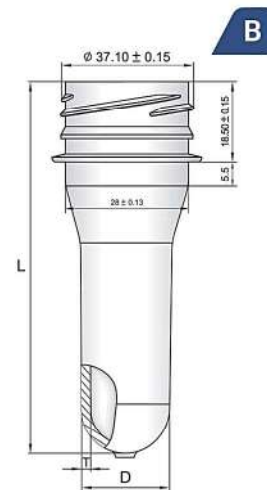
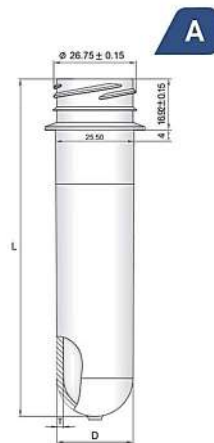


### 28 mm Alaska Neck

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
23.00gr	28 mm Alaska 3-start	111.00 mm	24.85 mm	A
26.50gr	28 mm Alaska 3-start	111.00 mm	24.85 mm	A
31.50gr	28 mm Alaska 3-start	143.00 mm	24.50 mm	A
35.00gr	28 mm Alaska 3-start	143.00 mm	24.50 mm	A

### 37 & 38 mm Neck Preforms

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
32.00gr	37 mm SP400	110.00 mm	27.50 mm	B
37.00gr	37 mm SP400	110.00 mm	27.50 mm	B
14.70gr	38 mm 3-start	79.00 mm	21.02 mm	C
16.50gr	38 mm 3-start	79.00 mm	21.02 mm	C
27.00gr	38 mm 3-start	110.00 mm	25.77 mm	C
30.00gr	38 mm 3-start	110.00 mm	25.77 mm	C
34.00gr	38 mm 3-start	117.80 mm	27.00 mm	C





### 24 mm Neck Preforms

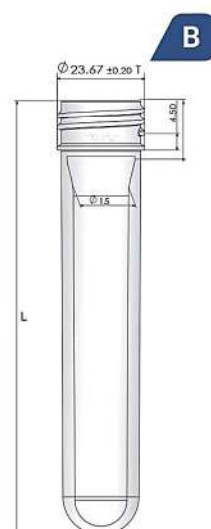
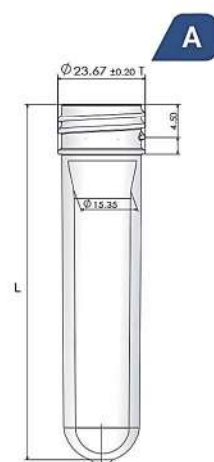
Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
20.00gr	24 mm SP415	97.00 mm	20.60 mm	A
26.00gr	24 mm SP415	118.00 mm	20.60 mm	B
30.00gr	24 mm SP415	127.00 mm	20.60 mm	B

### 28 mm Detergent Neck

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
32.50gr	28 mm SP400	125.00 mm	23.46 mm	B

### 89 mm Neck Preforms

Weight	Neck Standard	Overall Length(L)	Body Diameter(D)	Drawing Type
60.00gr	89 mm SP 400	100.00 mm	44.36 mm	C



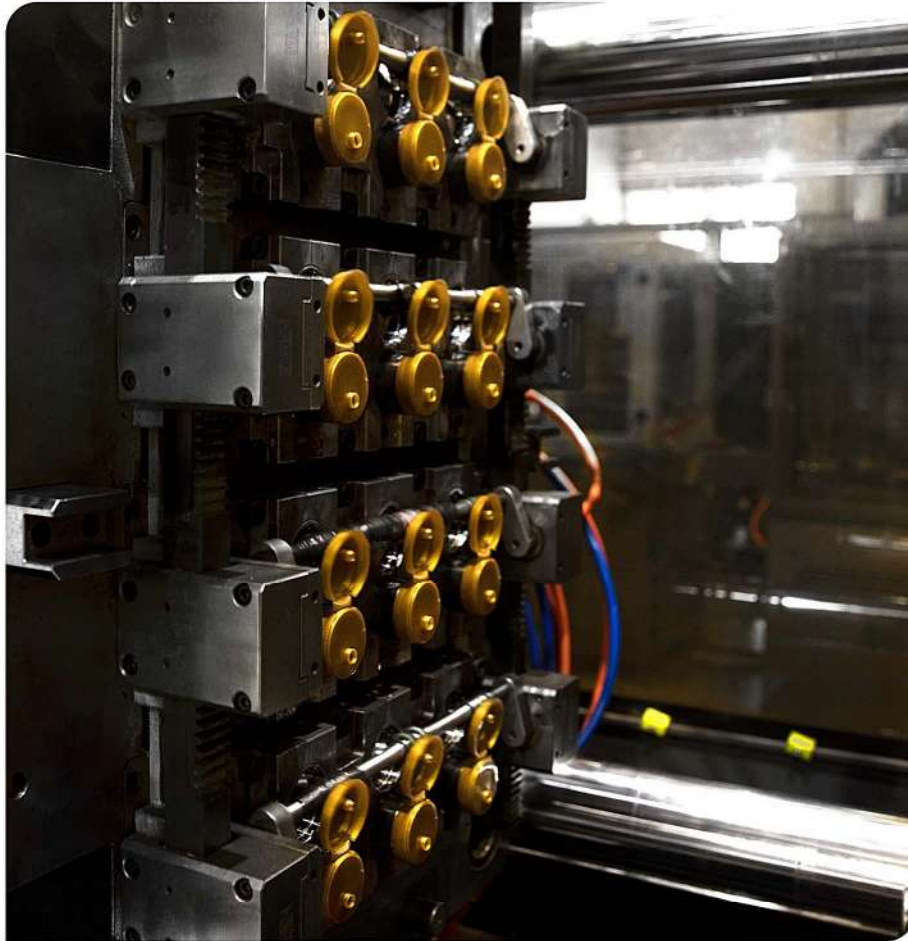
### Bottle Caps and Handles

Undoubtedly, proper functioning of any bottle packaging requires a durable and high quality closure. Popular neck standards, such as PC01810 or the 29/25 standards, are adequately supplied with necessary closures in any region of the world. However, in the case of some of the more uncommon neck standards, it is imperative to supply both preform and caps correspondingly.

In this regard, and with the expansion of our PET preform's production variety, Poolad Pooyesh began production of a limited variety of bottle caps and closures in 2014. All of our caps and seals are produced through injection moulding process and are made of food-grade PolyPropylene and HDPE materials in accordance with the required health and safety regulations.



## Bottle Caps & Seals Production



- Suitable design, uniform thickness, and accurate dimensional fit with the preform necks
- Use of high quality food-grade raw materials in accordance with the required health and safety regulations
- Maintaining uniformity in product quality and colour through the use of advanced production equipments
- Adhering to health and hygienic standards by minimizing human intervention in the production and packaging stages
- Continuous monitoring and control over all processes affecting the quality of the final products

## Products: Bottle Caps & Handles

### 45 mm Bottle Cap

Neck finish: 45 mm 3-Start  
Material type: HDPE  
Product weight: 6 grams  
Tamper evidence: Yes  
IHS sealing: No



### 45 mm Bottle Handle

Neck finish: 45 mm  
Material type: HDPE  
Product weight: 6 grams  
Tamper evidence: No  
IHS sealing: No



### Flip-Top Bottle Cap

Neck finish: 37 mm SP400  
Material type: PP  
Product weight: 6 grams  
Tamper evidence: No  
IHS sealing: Yes



### Alaska Bottle Cap

Neck finish: 28 mm Alaska  
Material type: HDPE  
Product weight: 1.8 grams  
Tamper evidence: Yes  
IHS sealing: No



### 89 mm Jar Cap

Neck finish: 89mm SP400  
Material type: PP  
Product weight: 14 grams  
Tamper evidence: No  
IHS sealing: Yes







Thin-Wall Packaging Containers

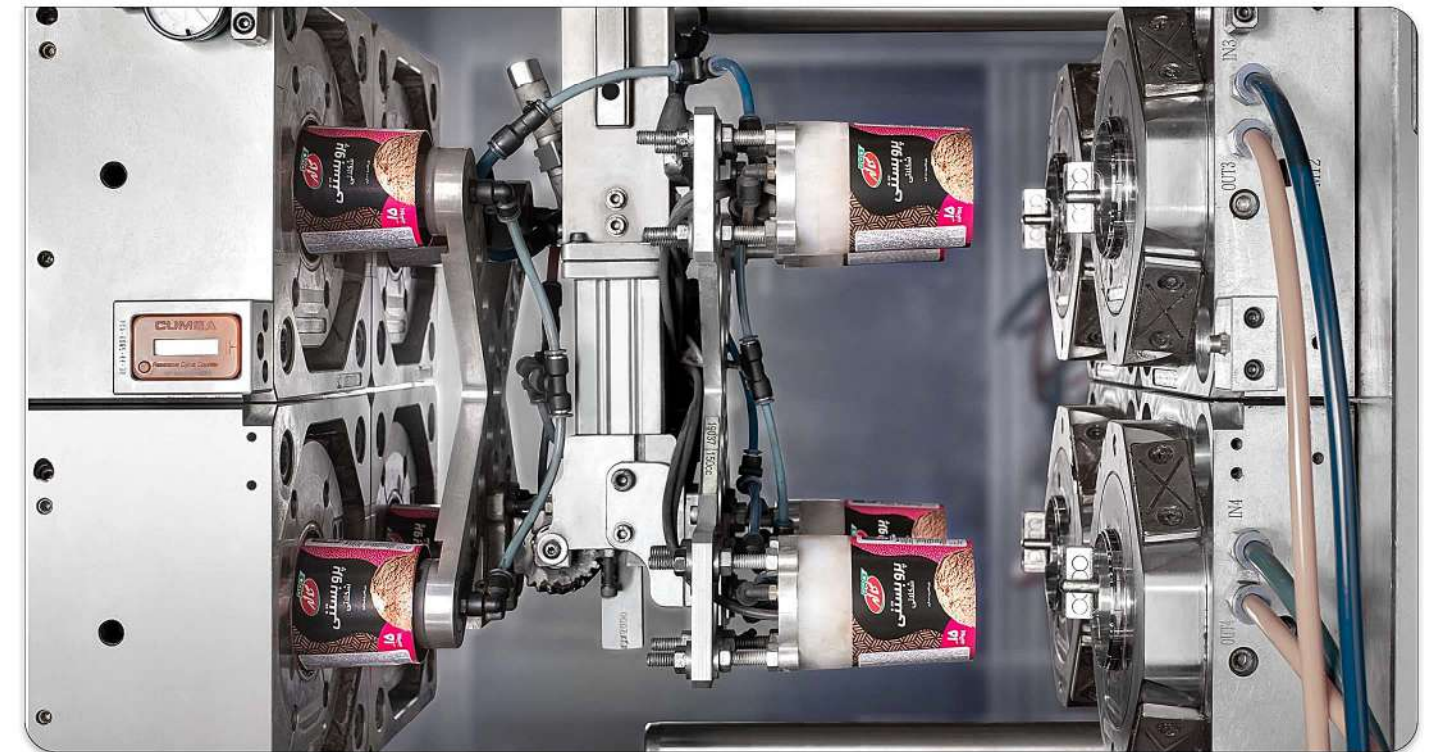
The production of thin-wall packaging containers at Poolad Pooyesh began in 2013, aiming to supply the packaging needs of a broader segment of the industry in both domestic and overseas markets. Given our vast product diversity, we are able to serve a wide range of industries such as food, dairy, confections, ice-cream, chocolate, jam, nuts, dried fruits, tobacco, food delivery, restaurants, and more.

All of our production lines are fully mechanized using automation equipment, and the label insertion and part ejection processes are handled via robotic arms so as to minimize human intervention for a hygienic production process.

### What is IML?

In-mold labelling or IML is a production technology where the decoration process occurs simultaneously with the production of the product. In this technique, the already-printed label is first inserted with high precision into the mold cavity, using industrial robots, which is then followed by the injection of molten plastic to fill the cavity. Finally, the shaped and decorated product is ejected via the robotic arm and is transferred to the packaging stage in a fully automated and hygienic process.

In this method, the material used in the production of the pre-printed label is identical to that of the product, and as a result, upon the injection of the molten material inside the mold cavity, the label is integrated with the outer surface of the container and becomes an inseparable component of the container. This novel technique for label insertion has become a suitable and superior replacement for older methods, where in the next stage of production the container would be in direct contact with the decorative composites.



### Advantages of IML

- Superior colour and print quality compared to the other common decoration methods
- High resistance and durable against ambient conditions such as heat, humidity and abrasion
- Elimination of direct printing and label insertion processes in the filling machine
- Fully hygienic and in accordance with the required health and safety regulations
- Cost effective in comparison to other decoration methods



#### Production Site 1: Tehranpars



Considering the extremely low wall-thickness of the products (usually between 0.5 to 0.6mm), the short production cycle times (around 6 to 8 seconds), and the high amount of precision required in the label insertion process; production of IML packaging containers is regarded as one of the most complicated and intricate fields in the injection moulding industry.

Through 42 years of specialization in the field of injection molding, benefiting from using advanced production equipments, and having a team of highly competent and experienced colleagues, Poolad Pooyesh has been able to provide IML products of global quality standards at truly competitive prices for the packaging industry.

#### Production Site 2: Tehranpars



#### Production Site 3: Parand Industrial City





## Thin-wall Container Production



- Adhering to the principles of product engineering and aesthetic design
- Using highest quality raw materials in accordance with the health requirements of the food industry
- Using advanced robotic technology in all production lines
- Automated production lines with minimized human intervention in the production and packaging processes
- Continuous monitoring of all processes affecting the quality of the final product
- Adherence to advanced product storage and material handling principles at the warehouses





## Products: Thin-wall Containers

### Round 150 ml, ø75 mm

Container Volume	150 ± 30ml
Neck Dimensions	ø75mm
Container Height	55mm
Accessories	Spoon
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 280ml, ø75 mm

Container Volume	280 ± 20ml
Neck Dimensions	ø75mm
Container Height	100mm
Accessories	Cap
Tamper Evidence	✗
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	✗



### Round 250 ml, ø95 mm

Container Volume	250 ± 30ml
Neck Dimensions	ø95mm
Container Height	65mm
Accessories	Spoon
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 300 ml, ø95 mm

Container Volume	300 ± 50ml
Neck Dimensions	ø95mm
Container Height	70mm
Accessories	Spoon
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 400ml, ø95 mm

Container Volume	400 ± 50ml
Neck Dimensions	ø95mm
Container Height	95mm
Accessories	Spoon
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 500 ml, ø95 mm

Container Volume	500 ± 50ml
Neck Dimensions	ø95mm
Container Height	115mm
Accessories	Spoon
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 315 ml, Twist-off

Container Volume	315 ± 30ml
Neck Dimensions	ø95mm
Container Height	70mm
Accessories	✗
Tamper Evidence	✗
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	IML



### Round 535 ml, Twist-off

Container Volume	535 ± 50ml
Neck Dimensions	ø95mm
Container Height	120mm
Accessories	✗
Tamper Evidence	✗
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	IML



### Round 500 ml, ø116 mm

Container Volume	500 ± 50ml
Neck Dimensions	ø116mm
Container Height	65mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 550 ml, ø116 mm

Container Volume	550 ± 50ml
Neck Dimensions	ø116mm
Container Height	75mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



## Products: Thin-wall Containers

### Round 1000 ml, ø116mm

Container Volume	1000 ± 100ml
Neck Dimensions	ø116mm
Container Height	130mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 450 ml, ø135 mm

Container Volume	450 ± 50ml
Neck Dimensions	ø135mm
Container Height	55mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 475 ml, ø135 mm

Container Volume	475 ± 75ml
Neck Dimensions	ø135mm
Container Height	65mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 750 ml, ø135 mm

Container Volume	750 ± 50ml
Neck Dimensions	ø135mm
Container Height	75mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 900 ml, ø135 mm

Container Volume	900 ± 100ml
Neck Dimensions	ø135mm
Container Height	90mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 1400 ml, ø135 mm

Container Volume	1400 ± 100ml
Neck Dimensions	ø135mm
Container Height	140mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 1500 ml, ø135 mm

Container Volume	1500 ± 100ml
Neck Dimensions	ø135mm
Container Height	145mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 1750 ml, ø175 mm

Container Volume	1750 ± 100ml
Neck Dimensions	ø175mm
Container Height	130mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 10L, ø290 mm

Container Volume	10000 ± 1000
Neck Dimensions	ø290mm
Container Height	225mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



### Round 12L, ø290 mm

Container Volume	12000 ± 1000ml
Neck Dimensions	ø290mm
Container Height	260mm
Accessories	Handle
Tamper Evidence	✓
IHS Sealing Ability	✗
Body Decorations	IML
Lid Decorations	IML



Food Safe



BPA Free



Recyclable



Leak Proof Lid



Freezer Safe



Microwave Safe



Min & Max Temperature



Dishwasher Safe





Products: Thin-wall Containers

Rectangular 150ml, 8×12 cm

Container Volume	150 ±30ml
Neck Dimensions	80 ×120mm
Container Height	35mm
Accessories	×
Tamper Evidence	×
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	IML



Rectangular 250ml, 8×12 cm

Container Volume	250±50ml
Neck Dimensions	80 ×120mm
Container Height	50mm
Accessories	×
Tamper Evidence	×
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	IML



Rectangular 250ml, 9×13 cm

Container Volume	250±50ml
Neck Dimensions	90 ×130mm
Container Height	45mm
Accessories	×
Tamper Evidence	×
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	IML



Rectangular 300ml, 9×13 cm

Container Volume	300±50ml
Neck Dimensions	90 ×130mm
Container Height	50mm
Accessories	×
Tamper Evidence	×
IHS Sealing Ability	✓
Body Decorations	IML
Lid Decorations	IML



Rectangular 250ml, 10×13 cm

Container Volume	250 ± 50ml
Neck Dimensions	100 ×130mm
Container Height	38mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Rectangular 400ml, 10×13 cm

Container Volume	400±100ml
Neck Dimensions	100 ×130mm
Container Height	50 mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Rectangular 550ml, 10×13 cm

Container Volume	550±100ml
Neck Dimensions	100 ×130mm
Container Height	65 mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Rectangular 700ml, 13×19 cm

Container Volume	700±100ml
Neck Dimensions	130 ×190mm
Container Height	45mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Rectangular 1000ml, 13×19 cm

Container Volume	1000±100ml
Neck Dimensions	130 ×190mm
Container Height	60mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Rectangular 1200ml, 13×19 cm

Container Volume	1200±100ml
Neck Dimensions	130 ×190mm
Container Height	72mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Products: Thin-wall Containers

Rectangular 1500ml, 15×21 cm

Container Volume	1500 ±100ml
Neck Dimensions	150 ×210mm
Container Height	70mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Rectangular 2000ml, 18×25 cm

Container Volume	2000±200ml
Neck Dimensions	180 ×250mm
Container Height	62mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Square 650ml, 12×12 cm

Container Volume	650ml ± 100
Neck Dimensions	120 ×120mm
Container Height	65mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML



Square 1100ml, 12×12 cm

Container Volume	1000±100ml
Neck Dimensions	120 ×120mm
Container Height	110mm
Accessories	×
Tamper Evidence	✓
IHS Sealing Ability	×
Body Decorations	IML
Lid Decorations	IML





## Quality Control

- Manufacturing license issued from the Iranian Food and Drug Administration (FDA)
- Specialized laboratory with advanced testing equipments and tools
- Continuous laboratory testing of raw material and products in accordance with global standards
- Continuous monitoring and control over the production process to ensure high quality of products



- Utilizing specialized quality control softwares to input, monitor and analyze data
- Continuous monitoring of all process parameters to ensure the progression of product quality
- Provision of continuous quality-related feedback and guidance to production team
- Strict control and supervision of logistic and storage conditions to maintain product quality





We have learned from experience that the key factor for the prosperity of any organization is their customers. Through understanding customer needs and providing innovative solutions, Poolad Pooyesh strives to position itself as a trusted consultant in the mind of customers.

- Dedicated customer care department for immediate response to customer's feedbacks and suggestions
- Keeping in close contact with customers, along with continuous follow-ups to achieve satisfactory results
- Providing special services to help customers achieve a smooth integration of our products with their filling lines
- Quick dispatching of expert technicians to the client's factory to assess and resolve any technical issues
- Quality guarantee and after-sales services for all purchased products
- Keeping record and tracking all customer-related information through an advanced CRM software



## Our Customers

**Close and long-term cooperation with the leading brands in the food, beverage, cosmetic, pharmaceutical, and many more industries within the past 22 years.**



**poolad**  
Industrial Group